

TECHNICAL DATA SHEET

LARICOL 1660/20

GENERAL DESCRIPTION

LARICOL 1660/20 is a thermoplastic reactivable adhesive polyester based.

TYPICAL CHEMICAL-PHYSICAL PROPERTIES

The following information is not intended to be used as sales specifications.

Parameter	Typical Value	Unit
Appearance	White pellets	
Minimum reactivation temperature	50 - 55	°C
Open time	Medium	
Crystallization rate	Medium	
Thermal resistance	Very good	
Cold resistance	Medium	
Resistance to fats, oils and plasticizers	Good	
Viscosity (15% MEK @ 25°C)	1800 – 2200	mPas

This technical note has been written based on our present best knowledge, but the above mentioned data have not to be released as a specification for the material in object.

Even if we guarantee the quality consistency of the LARICOL products, we could periodically issue updated versions of this Technical Data Sheet and consequently modify the respective sales specifications.

STORAGE AND STABILITY

LARICOL 1660/20 is supplied in regular pellet form and it is packaged in 25 kg bags or 500 kg and 1000 kg octabins.

LARICOL 1660/20 must be stored in its original and sealed containers and kept in a dry and well ventilated place; avoiding the direct sun radiation.

The shelf life of LARICOL 1660/20 will be 6 months from the date of delivery to the final customer, when stored in its original sealed packaging and in proper conditions.

SAFETY

The product is not considered to be dangerous, nevertheless we suggest reading the Material Safety Data Sheet before handling.

LARICOL 1660/20 Page 1/2

The information presented herein is given in good faith but without warranty. It is based on our experience, indicates the findings of our laboratory and does not necessarily indicate final product performance. We cannot be held liable for the results obtained with our products and for any loss or accident that may result from their use. Our suggestions do not release you from the obligation to check their validity and to test our products for both your process and end use application. COIM assumes no obligation or liability with regard to the descriptions and information given or results obtained as production testing and end product performance are under the responsibility of the user. All our products are sold in accordance with our General Conditions of Sale. We do not provide any warranty, express or implied, including but not limited to the merchantability and fitness for a particular purpose or use.

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تلفن همراه : ۴۴۳۵۳۴۳-۹۱۲

تلفن تماس : ۴۴۵۵۴۶۰۰-۲۱



TECHNICAL DATA SHEET

LARIPUR 8025

THERMOPLASTIC POLYURETHANE

Specific gravity		gr/cm3	1.19	(DIN 53479)
Shore hardness		A	84	(DIN 53505)
Abrasion loss		mm3	30	(DIN 53516)
Tensile Modulus	50% 100% 300%	N/mm2	4.3 5.6 13.7	(DIN 53504)
Tensile strength		N/mm2	53.2	(DIN53504)
Elongation at bre	ak	%	620	(DIN 53504)
Tear strength		N/mm	82	(DIN 53515)
Vicat Softening P	oin	°C	73	(ISO 306)
Compression Set	70h/23°C 22h/70°C 70h/100°C	% "TMG	ar K ²⁰ nio	(DIN53517)
Flammability Test (vertical burning)	t UL 94		V-2	

Transparent, EEC and FDA food contact approved,

Note: The present technical note has been written basing on our best knowledge but is not released as a specification for the above mentioned materials.

The international standards here indicated to be intended as a reference to carry out the various but the choice of available options and any possible variation are mentioned in our respective internal standards.

تلفن تماس : ۴۲۱-۴۴۵۵۴۶۰۰ نافن تماس : ۴۲۱-۴۴۵۵۴۶۰۰ نافن همراه : ۴۹۱۲-۴۴۵۳۴۳ نافن همراه : ۴۹۱۲-۴۴۳۵۳۴۳



TECHNICAL DATA SHEET

LARIPUR 9025

THERMOPLASTIC POLYURETHANE

Specific gravity		gr/cm3	1.20	(DIN 53479)
Shore hardness		A	90	(DIN 53505)
Abrasion loss		mm3	30	(DIN 53516)
Tensile Modulus	50% 100% 300%	N/mm2 "	6.4 7.8 18.6	(DIN 53504)
Tensile strength		N/mm2	55.2	(DIN53504)
Elongation at bre	eak	%	580	(DIN 53504)
Tear strength		N/mm	101	(DIN 53515)
Vicat Softening P	oin	°C	104	(ISO 306)
Compression Set	70h/23°C 22h/70°C 70h/100°C	Pålym	er H ²⁴	(DIN53517)
Flammability Tes (vertical burning)	t UL 94		V-2	

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TECHNICAL DATA SHEET

LARIPUR 9020

THERMOPLASTIC POLYURETHANE

Specific gravity		gr/cm3	1.23	(DIN 53479)
Shore hardness		A	91	(DIN 53505)
Abrasion loss		mm3	35	(DIN 53516)
Tensile Modulus	50% 100% 300%	N/mm2 "	7.9 9.6 17.8	(DIN 53504)
Tensile strength		N/mm2	52.2	(DIN53504)
Elongation at break		%	570	(DIN 53504)
Tear strength		N/mm	103	(DIN 53515)
Vicat Softening Poin	OIFA (°C	100	(ISO 306)
Compression Set 70h/23°C		% "	22	(DIN53517)
	lh/70°C 0h/100°C	"	45	"

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TECHNICAL DATA SHEET

LARIPUR 8520

THERMOPLASTIC POLYURETHANE

Specific gravity		gr/cm3	1.22	(DIN 53479)
Shore hardness		A	86	(DIN 53505)
Abrasion loss		mm3	35	(DIN 53516)
Tensile Modulus	50% 100% 300%	N/mm2 "	5.7 7.4 14.7	(DIN 53504)
Tensile strength		N/mm2	48.0	(DIN53504)
Elongation at bro	eak	%	580	(DIN 53504)
Tear strength		N/mm	86	(DIN 53515)
Vicat Softening F	Poin	°C	86	(ISO 306)
Compression Set	22h/70°C	Polymei	²¹ -imio	(DIN53517)
	70h/100°C	**		"

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