

## PRODUCT FEATURES

BONDING	Ease of bonding to PE and PP materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)	
CROSS DIRECTION(%)	

## CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

## PRODUCT FEATURES

<b>BONDING</b>	Ease of bonding to PE and PP materials.
<b>COLORING</b>	Ease of coloring by Proper MB (PE,PP.etc. based)
<b>MSDS</b>	Material Safety Data Sheet is available for this grade
<b>RECYCLING</b>	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
<b>PRE-DRYING</b>	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

<b>BARREL REAR</b>	150-155
<b>BARREL CENTER</b>	155-160
<b>BARREL FRONT</b>	155-165
<b>NAZZLE</b>	155-165
<b>MELT TEMPERATURE</b>	165-175
<b>MOLD TEMPERATURE</b>	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

<b>FLOW DIRECTION(%)</b>	
<b>CROSS DIRECTION(%)</b>	

## CHEMICAL RESISTANCE

<b>OZONE</b>	Perfect
<b>WATER</b>	Perfect
<b>ALCOHOL</b>	Perfect
<b>OIL</b>	Fair
<b>SULPHURIC ACID</b>	Good
<b>DETER GENT</b>	Good

## PRODUCT FEATURES

BONDING	Ease of bonding to PE ,PP and PA materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)	
CROSS DIRECTION(%)	

## CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

## PRODUCT FEATURES

BONDING	Ease of bonding to PP materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)	
CROSS DIRECTION(%)	

## CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

## PRODUCT FEATURES

BONDING	Ease of bonding to PP and PE materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)	
CROSS DIRECTION(%)	

## CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

## PRODUCT FEATURES

BONDING	Ease of bonding to PP materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)	
CROSS DIRECTION(%)	

## CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

## PRODUCT FEATURES

BONDING	Ease of bonding to PP materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)	
CROSS DIRECTION(%)	

## CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

## PRODUCT FEATURES

BONDING	Ease of bonding to PP materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)	
CROSS DIRECTION(%)	

## CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good



## PRODUCT FEATURES

BONDING	Ease of bonding to PP materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)	
CROSS DIRECTION(%)	

## CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

## PRODUCT FEATURES

BONDING	Ease of bonding to PP materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)	
CROSS DIRECTION(%)	

## CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

## PRODUCT FEATURES

BONDING	Ease of bonding to PP materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)	
CROSS DIRECTION(%)	

## CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

## PRODUCT FEATURES

BONDING	Ease of bonding to PP materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)	
CROSS DIRECTION(%)	

## CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

## PRODUCT FEATURES

BONDING	Ease of bonding to PP and PE materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)	
CROSS DIRECTION(%)	

## CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

## PRODUCT FEATURES

BONDING	Ease of bonding to PP and PE materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)	
CROSS DIRECTION(%)	

## CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

## PRODUCT FEATURES

<b>BONDING</b>	Ease of bonding to PP materials.
<b>COLORING</b>	Ease of coloring by Proper MB (PE,PP.etc. based)
<b>MSDS</b>	Material Safety Data Sheet is available for this grade
<b>RECYCLING</b>	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
<b>PRE-DRYING</b>	If keep under the proper conditions no pre-drying requested

## MOLDING TEMPERATURES(° C )

<b>BARREL REAR</b>	165-170
<b>BARREL CENTER</b>	175-180
<b>BARREL FRONT</b>	190-200
<b>NAZZLE</b>	190-200
<b>MELT TEMPERATURE</b>	180-190
<b>MOLD TEMPERATURE</b>	25-40
Important Notice: DO not exceed 250° C at any time	

## MOLD SHRINKAGE LEVEL

<b>FLOW DIRECTION(%)</b>	
<b>CROSS DIRECTION(%)</b>	

## CHEMICAL RESISTANCE

<b>OZONE</b>	Perfect
<b>WATER</b>	Perfect
<b>ALCOHOL</b>	Perfect
<b>OIL</b>	Fair
<b>SULPHURIC ACID</b>	Good
<b>DETER GENT</b>	Good