BONDING	Ease of bonding to PE and PP materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

#### MOLDING TEMPERATURES(°C)

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40

Important Notice: DO not exceed 250° C at any time

#### MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)

CROSS DIRECTION(%)

### CHEMICAL RESISTANCE IFO POLYMER KIMIO

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

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BONDING	Ease of bonding to PE and PP materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

#### MOLDING TEMPERATURES(°C)

BARREL REAR	150-155
BARREL CENTER	155-160
BARREL FRONT	155-165
NAZZLE	155-165
MELT TEMPERATURE	165-175
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

#### MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)

CROSS DIRECTION(%)

# CHEMICAL RESISTANCE FO POLYMOR KIMIO

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OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

وبسايت : www.alfapk.com 19120671932 ايميل : info@alfapk.com 09191944272

ermopex.co

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BONDING	Ease of bonding to PE ,PP and PA materials.
COLORING	Ease of coloring by Proper MB (PE,PP.etc. based)
MSDS	Material Safety Data Sheet is available for this grade
RECYCLING	Recyclability depends on process between 5% to 25% recycle material can be used with prime material
PRE-DRYING	If keep under the proper conditions no pre-drying requested

#### MOLDING TEMPERATURES(°C)

BARREL REAR	165-170
BARREL CENTER	175-180
BARREL FRONT	190-200
NAZZLE	190-200
MELT TEMPERATURE	180-190
MOLD TEMPERATURE	25-40
Important Notice: DO not exceed 250° C at any time	

#### MOLD SHRINKAGE LEVEL

#### FLOW DIRECTION(%)

**CROSS DIRECTION(%)** 

# CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

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BONDING	Ease of bonding to PP materials.
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#### MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)

CROSS DIRECTION(%)

# Alfa Polymer Kimia

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

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BONDING	Ease of bonding to PP and PE materials.
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#### MOLD SHRINKAGE LEVEL

FLOW DIRECTION(%)			• •	
CROSS DIRECTION(%)	IFO Onl	Umor	Kimin	
		THE		

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OZONE	Perfect
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FLOW DIRECTION(%)		~		
CROSS DIRECTION(%)	HITO	Polym	er Kimia	

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FLOW DIRECTION(%)

CROSS DIRECTION(%)

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FLOW DIRECTION(%)		~			
CROSS DIRECTION(%)	III O	20	191	mer	Kim

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FLOW DIRECTION(%)

**CROSS DIRECTION(%)** 

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#### MOLD SHRINKAGE LEVEL

**CROSS DIRECTION(%)** 

# Alfa Polymer Kimia

#### CHEMICAL RESISTANCE

OZONE	Perfect
WATER	Perfect
ALCOHOL	Perfect
OIL	Fair
SULPHURIC ACID	Good
DETER GENT	Good

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**CROSS DIRECTION(%)** 

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<b>CROSS DIRECTION(%)</b>	 

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**CROSS DIRECTION(%)** 

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**CROSS DIRECTION(%)** 

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