

## Z 30 S

Z 30 S is a high melt flow homopolymer for the production of low denier BCF, CF and staple fibers at medium to high spinning speeds.

Z 30 S offers a high homogeneity, stable extrusion and excellent processability on both short and long spinning lines.

This grade allows a high stretch ratio and gives tough and resilient fibers.

Z 30 S is widely used for the production of bulked continuous filament for carpet face yams. Another major application is the production of high tenacity continuous filament for straps for backpacks, handles for big bags and safety belts.

Continuous filament with medium tenacity is used for upholstery, sportswear and heavy duty dothing. Z 30 S is also suitable for the production of low denier staple fibres for thermobonding.





PROPERTIES	METHOD (b)	UNIT	TYPICAL VALUE (a)
Physical properties Melt flow rate (230°C, 2.16 kg) Density	ISO 1133	Dg / min	25
	ISO 1183	g/cm³	0.9
Mechanical properties Flexural modulus Tensile strength at yield Elongation at yield IZOD impact strength (notched)at 23°C Hardness Shore D	ISO 178	N/mm <sup>2</sup>	1550
	ISO R 527	N/mm <sup>2</sup>	35
	ISO R 527	%	13
	ISO 180	kJ/m <sup>2</sup>	3
	ISO 868	Points	72
Thermal properties Vicat softening point (9.8 N) H.D.T. (0.46 Mpa) Accelerated oven ageing in air (forced circulation) at 150°C	ISO 306/A	°C	155
	ISO 75/B	°C	118
	ISO 4577	hours	360

## Z 30 S is suitable for food contact.

- a) Values shown are averages and are not to be considered as product specification These values may shift slightly as additional data are accumlsted.
- b) ISO test methods are the lates under the societys current procedures.

  All specimens are prepared by injection moulding.