

# HANWHA

## Ethylene Vinylacetate Copolymer

1316

Foam Molding Grade

**MELT INDEX** 1,8  
**VA CONTENT** 19,0

HANWHA EVA 1316 is manufactured by Dow autoclave high pressure process and designed for variety of foam molding application such as shoes and sandals etc.. EVA 1316 is well known for its excellent processability and high quality assurance.

This product complies with U.S. FDA regulation 21 CFR 177.1300 (a)(1)

### ■ Outstanding Properties

Excellent Foam Molding Property  
 Very Good Mechanical Properties  
 Excellent Loading Property of Various Fillers  
 Good Elastic Property of Sponge

### ■ Processing Conditions

Kneader : 80 ~ 100 °C  
 Roll Mill : 90 °C

### ■ Additives

No Additives

### ■ Physical Properties

Physical Properties	Unit	Test Method	Value
Melt Index	g/10 min	ASTM D1238	1,8
VA Content	wt%	HCC	19,0
Density	g/cm <sup>3</sup>	Method <sup>(1)</sup>	0,940
Vicat Softening Point	°C	ASTM D1505	59
Melting Point	°C	ASTM D1525	80
Tensile Strength at Break	kg/cm <sup>2</sup>	ASTM D2417	130
Elongation at Break	%	ASTM D638	800
Brittleness Temperature, F.	°C	ASTM D638	<-76
	Shore A/D	ASTM D746	90/36

1. These are typical properties : not to be construed as specification.

2. The value for this property is dependent on part geometry and fabrication conditions.

3. Elemental Analyzer and FT-IR

